



THE BUILD SHEET

Quarterly Newsletter of the...

BUICK PERFORMANCE GROUP

Volume X, Issue 2

Spring 2013

BPG Members in ACTION!!



***Also Inside:
As many pictures as I could fit on the pages!
And More!***

**You should login to the BPG Website and print a full color version of this issue!
Black and White photos just don't do it justice.**

THE BUICK PERFORMANCE GROUP

Buick Performance Group
PO Box 5130
Milford, CT 06460

BPG Mission Statement

The Buick Performance Group (BPG) is a non-profit membership organization dedicated to the performance, preservation, maintenance, and restoration of Buick-powered performance cars. The BPG offers a member focused, family oriented community environment that encourages and promotes: (1) the sharing of information; (2) the development of new products; and (3) interaction and participation between all members.

BPG National Staff & Board of Directors

Sean Ryder – Chairman

973-668-6455 / gbsean@optonline.net

Brad Conley - Vice Chairman

937-642-2026 / kg8s@arrl.net

Ken Lisk – Administrative Director

203-339-5170 / kenlisk@optonline.net

Renee and Denny Moore – Race Directors

330-646-1439 / gs1970455@aol.com

Adam Martin – Show Director

adamm@buickpartsdirectory.com

Yardley - Newsletter Editor

215-801-3853 / jeff@the-comp-doc.com

Marc Conigliari - Web Director

Membership Director

610-724-1656 / Marco@stage1registry.com

Michael Garrison - BOD at Large

785-224-1995 / mike@mrbuick.com

Alan Wander - Event Personnel Director

631-455-2858 / alan@itnnetworks.com

Anthony Rose - Vendor and Donation Director

216-470-8844 / trose231@hotmail.com

Nick Rabi - Merchandise Director

735-236-1941 / nbrabi@aol.com

Jim Chaudrue - Show Co-Director

215-266-1052 / phillyturbosix@comcast.net

Larry Gibson - Show Co-Director

lgibson@ameritech.net

Jacob Martinez - BOD at Large

sothpaw711@comcast.net

Contents

Page 4	BPG Block Party
Page 5	Editorial
Page 7	BPG Memories
Page 8	BPG Nationals Flier
Page 9	BPG Pictures
Page 11	More BPG Pictures
Page 15	Still More BPG Pictures
Page 18	Even More BPG Pictures
Page 20	Chicagoland Chapter Show Info
Page 21	Classified Advertising Information

The Buick Performance Group is a non-profit member-run organization. We value all input from our members, and we could love to include your car, tech tips, and any article that you would like to take the time to submit to us.

To submit material for the Build Sheet, please mail your information to the BPG Editor:

Buick Performance Group
83 Vanderveer Ave
Holland, PA 18966

You can also e-mail your information, articles, and photos directly to Yardley, the BPG Editor:

jeff@the-comp-doc.com

The Build Sheet is available to current members via the club website:

www.buickperformancegroup.com

“The Build Sheet” is a quarterly production of The Buick Performance Group, Inc. Each issue will be labeled seasonally – ie. Winter, Spring, Summer, Fall. To have an article submitted for the next issue, information must be received by the end of each month as follows: Winter – November, Spring – February, Summer – May, Fall – August. All articles/information received after that point will be considered for the next publication.

All pictures and information used with permission.
Unauthorized duplication and distribution prohibited
Copyright 2012 All Rights Reserved



Is finding the right employee dragging you
down?



Race on over and call Coastal Staffing.
Together we will have a winning team.



Ahoskie NC 252-332-6147*

Elizabeth City NC 252-338-9133* Kitty Hawk NC 252-255-1800

All other areas 252-955-3263

The BPG and the Newark Metropolitan Hotel Invite you to the 2013



The Buick Performance Group invites you to attend our 2013 Event August 2nd and 3rd At National Trail Raceway in Hebron Ohio. All makes and models are welcome. The Host Hotel is The Newark Metropolitan Hotel which is a full-service, 5 star Hotel featuring 24 hour Room Service, full restaurant and Bar. The City has also closed off the street in front of Hotel on Thursday and Friday nights. And for our Friday night Cruise-In we will feature a BBQ and a live Band. Cincinnati's own Northside Garage (<http://www.northside-garage.com>) will be playing in the parking lot of the hotel on Friday night! Come and enjoy a wild Block Party with a full-blown Car Theme and live 'Rock and Roll'!

BLOCK PARTY!



No matter what make or model car you drive, park it along the street in front of the Metropolitan Hotel and enjoy the hospitality the BPG offers!

Do you enjoy a day at the track? Then spend Friday at the track and Friday night at the Block party!



The Staging Lanes

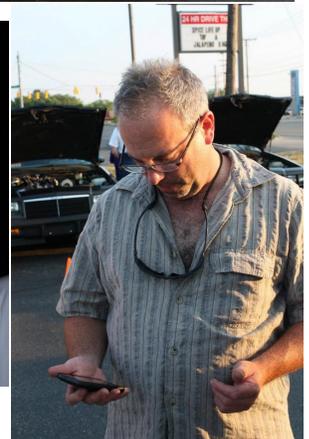
I am a little late in getting this issue out. And I apologize. I just hosted my annual Buick Picnic yesterday, and the buzz surrounding the 2013 BPG Block Party is astounding! If you've never attended an old-fashioned "Block Party" before, then you are in for a treat! Years ago, after WWII, neighborhoods thrived, and it was common for an entire street, or "block" to get together on a special day/evening and have everyone open their doors, serve food, sell their wares and just enjoy their "extended family". That is similar to what we will be doing Friday night at the BPG Nationals. The hotel and police department have agreed to cordon the street in front of the hotel, providing the BPG with our very own "block" to party on. We will have a kickin' blues-rock band, starring BPG member Ted Nagel. The hotel will be selling BBQ as well. So come and park your car and enjoy the fun!

If you want to attend but are concerned about driving your car back to your own hotel after enjoying the alcohol for sale in the hotel bar, then YOU ARE IN LUCK! The BPG has arranged for a shuttle to transport attendees to and from the Block Party from neighboring hotels!

When I was asked to take over as editor of The Build Sheet I agreed to do it only if I could do it my way. And I believe that The Build Sheet should be a reflection on the people in the club, because, after all, without the members there would be no club. Yes, we have all come together because of Buicks, and I will publish pictures of cars as much as I can, but I strive to show in every issue the FUN that the members have when they get together. Seeing pictures of friends in various locations brings back such warm memories. The hotel parking lot, the track, on the road. Regardless of where you are, as

long as you are with your Buick family you will always remember the good times.

By the time you receive this we will have less than 2 months until the BPG Nationals. I know, we have barely shaken off the winter chill and already we are looking toward August! And believe me when I tell you that those 2 months will fly by! See you soon!



Yardley
BPG #1033
Jeff@the-comp-doc.com

Want to see your car in a magazine?

If you have a story to tell about your car: how you acquired it, what you've done to it, what it means to you, then e-mail me the details. If you just aren't comfortable putting pen to paper, then e-mail me and I will run a feature on your car "interview style". I'll gather the necessary information and write it up for you. If you just want to send a photo or two, then that's OK as well. My e-mail address is:

Jeff@the-comp-doc.com



Sales: (614) 799-5000
Main toll free: (800) TOY-BARN

5100 Post Road, Dublin, Ohio 43017

AUTOMOTIVE MACHINE & *Performance*



6235 State Route 54
Philpot Kentucky 42366

Phone 1-270-729-5556
Fax 1-270-729-5557

- High performance Services
- Rod reconditioning to Dyno Tuning
 - High performance parts
- Automotive Machine& Performance can supply everything you need for you next project!

**YOUR ONLINE SOURCE FOR GM
LICENSED APPAREL!**

CustomAutoApparel.com

**BY CHRIS' CUSTOM EMBROIDERY
14130 LEXINGTON PLACE
N. HUNTINGDON, PA. 15642
412-678-8402**



The 2012 Buick Performance Group Nationals



← If you ever wanted to know exactly what is correct for a Buick A-body vehicle, Duane Heckman is the person to talk with. Besides telling you what parts belong on your car, Duane's knowledge of just how a car was assembled is very interesting all by itself.

Why are wagon's so cool? They were used as nothing more than a utilitarian vehicle to haul kids and lumber. And as such, far fewer survive than the type of vehicle that was pampered. Once a wagon was worn out it was sold and eventually scrapped. ↓



↑ A well detailed engine bay says more about a person than you might think. Attention to detail here conveys attention to detail in all other areas of life.

2013

BUICK PERFORMANCE GROUP NATIONALS

AUGUST 2nd AND 3rd
NATIONAL TRAIL RACEWAY
HEBRON, OHIO
WWW.NATIONALTRAILRACEWAY.COM



THE BPG BUICK BLOCK PARTY!
THIS YEARS EVENT WE ARE CALLING OUT ALL
BUICK'S MAKES AND MODELS FROM ALL OVER
THE COUNTRY TO JOIN US AT OUR BUICK BLOCK
PARTY!

THE HOST HOTEL WILL HAVE A
CRUISE-IN EVERY NIGHT AT
7PM IN FRONT OF THE HOTEL

DAILY EVENT PRICING

Friday

2013 Friday

\$20 Spectator member

\$25 Spectator non-member

\$50 Member racing before 4PM all makes/models

\$60 Non Member Racing before 4pm all " "

\$15 Racing after 4PM all makes/models T&T

\$15 Spectator after 4pm ladies free

Saturday

2013 Saturday

\$20 Spectator member (includes entrance for a Buick powered or bodied car into Show Except for concours Judging)

\$25 Spectator non-member (includes entrance for a Buick powered or bodied car into Show Except for concours Judging)

\$40 Member Concours Judging Buick Only

\$50 Non-member Concours Judging Buick Only

\$50 Member race Qualifying and eliminations (all makes/models T&T) (includes entrance for a Buick powered or bodied car into Show Except for concours Judging)

\$60 Non-member race Qualifying and eliminations (all makes/models T&T only) (includes entrance for a Buick powered or bodied car into Show Except for concours Judging)

**EVENT HOURS OF
OPERATION
8AM - 8PM BOTH DAYS!**

FOR MORE UP TO DATE INFORMATION VISIT THE
BUICK PERFORMANCE GROUP FORUMS @
WWW.BUICKPERFORMANCEGROUP.COM/FORUMS

Race Classes TBA

kids under 16 are FREE
**** FREE VENDING ****

IF YOU OWN A BUICK
THIS IS THE EVENT TO
ATTEND! THE BIGGEST
PAYOUTS
OF ANY BUICK EVENT
ANYWHERE! GOODIE
BAGS FOR ALL SHOW OR
RACE! SPECIAL EVENTS
IN THE JEGS SUITE.

FOR GENERAL INFORMATION CONTACT SEAN RYDER - gbsean@optonline.net





www.finishlinemotorsports.com
(616) 765-5101



Contact Information:

Geof Ketchum
Bobb Makley

616-765-5101 days
269-945-4970 evenings/ weekends

Mailing Address:
Finishline Motorsports
P.O. Box 26
Freeport, MI 49325

What We Offer

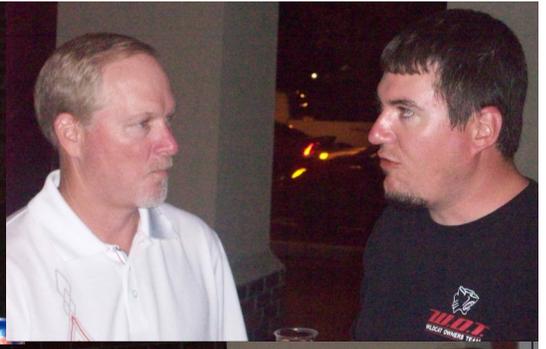
Finish Line Motorsports offers a variety of services including:

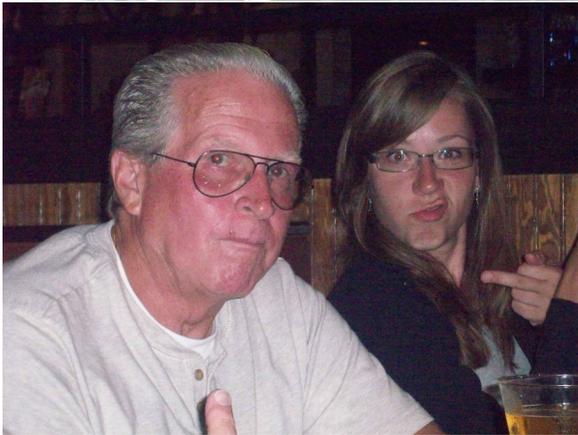
- Head Conversions Stage 1
- Port Work Street Strip & Full Race
- Flow Bench Testing
- Crank Grinding
- Balancing
- Fitting of Girdles with Line Hone
- Decking
- Grouting of Blocks
- Boring & Honing
- Complete Race and Street Engines
- Custom Crank Work
- Competition Valve Jobs

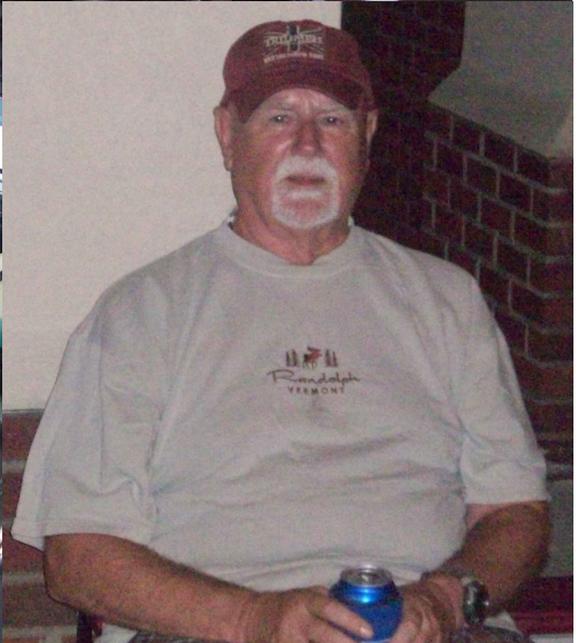
This business was started back in 1998 by two guys looking to support their racing habit. We also wanted to help the other racers out there as much as possible with providing quality products at a fair price. We at Finishline feel that we have accomplished just that. If you are in need of a Buick Part give us a call or better yet check out our prices. Just remember if you don't see it here give us a call, chances are we can get what you are looking



Bobb Makley 535 Procharged, flat tappet cammed, stage 2 headed, 8.80's @ 153 MPH at 3700LBS and







TurboBuick.Com



RJC Racing

643 Crestview Dr. • Tooele, UT 84074
Phone: 435-882-2839

Email: jason@rjcracing.com



Full Throttle Speed
34600 Klein Rd.
Fraser, MI 48026
e-mail:
sales@fullthrottlespeed.com



1100 Triplett Blvd.
Akron, Ohio 44306
Telephone: 330-773-0341



Providing Complete Engine Systems & Solutions

SWAYBAR / ANTI-ROLL SYSTEMS • REAR CONTROL ARMS & CA BOXING KITS • FRAME BRACE KITS • CUSTOM SUSPENSION TOOLS • AIRRIDE SPACERS • DRIVE SHAFT SAFETY LOOP • CUSTOM GREASABLE POLY SUSPENSION BUSHINGS • POLY MOTOR AND TRANSMISSION MOUNTS

HRpartsNstuff

"Better Design = Better Performance"
For '82-'88 G-Body (TR's), '89 TTA's, '64-'72 A-Body (GS's)

Lower 60 ft. Times!
Better Handling!

"...simply the best bolt-on!"
"...all I can say is WOW!!"

HRpartsNstuff is the Choice of the PRO's!
Red Armstrong • Dave England • Cal Hartline • Bruce Hunter • Nick Milcaie

Innovators of new & improved performance parts
www.HRpartsNstuff.com
Phone: (330) 947-2433

WELDED-ON BUNGS • KEYCHAINS • T-SHIRTS & LOTS MORE STUFF!!

Steve Reynolds
Owner / President
SRE Performance Fabrications Inc

STAGE 1

AUTOMOTIVE

973 839-4900



109 North Park Drive
Anderson, SC 29625
(864) 332-5929





MAGNA
Mid-Atlantic Grand National Association



www.magnabuick.com
Turbo Buick & Turbo Trans Am car club.



TRI-SHIELD PERFORMANCE

Northeast GS/GN Club

The Northeast chapter has been a major building block and supporter of the BPG. Thanks for your continued support over the years! The NE crew is full of some of the best Buick people around.



-Buick Powered Cars



Copyright 2002 v8buick.com

JEGS

1-800-345-4545



JC AUTO
BODY & COLLISION

34343 Mills Rd

North Ridgeville, OH 44039

(440) 353-0323

World of Motorworks.com

Buick Grand National Reproduction Parts & Accessories

Toll Free: 866-794-6320





The BPG is a club that is focused entirely on its members. We hope you have enjoyed seeing just how much our members enjoy the BPG! Come to Ohio and join the fun and make memories! 19



July 4th Car Show

Formerly the Gorilla Days & Local 150 Food Bank July 4th Car Show.

Join us at our new location,

Sabatino Park, 38 Thorobred Ln, Sleepy Hollow, IL.



Thursday, July 4th 10AM - 2PM

Bring your:

Cars ~ Trucks ~ Motorcycles
\$5.00 entry fee. A portion of
the proceeds goes to
Illinois Torch Run.



Food, Games, Dunk Tank, Live Music, Beer Garden
and other Entertainment throughout the afternoon at the
Sleepy Hollow Fourth of July Festival.

The same crew that has run the car show for the past 19 years will be there again to greet you.
The Chicagoland Chapter of the GSCA

Events/Classified Advertising

Information, Rates, and categories

Upcoming Events: Any Buick-related event is welcomed at no charge. See below for information on where to send event information.

How to place a classified ad:

- **BPG member rates:** Any current BPG member is entitled to ONE free ad per issue. Standard ads will have no more than 30 words. Each additional word is \$0.25. Any additional member ads are \$5.00 each (up to 30 words).
- **Non-member/Commercial rates:** This applies to any non-member, or to any member who advertises his or her personal business. Each ad is \$15.00 for up to 30 words. Each additional word is \$0.25.
- **Photos:** One photo per ad, please. Each photo is \$15.00. All photos are black and white.
- **Payment:** All ads must accompany payment. Ads will not be published unless payment has been received prior to the deadline. If your ad is emailed, a check must be mailed to the BPG office as soon as possible to avoid delays. You may also send funds to the club's PayPal account.

Categories:

- Cars for Sale
- Cars Wanted
- Parts for Sale
- Parts Wanted
- Serviced Offered
- Print/Media For Sale
- Memorabilia for Sale

Where to send ads & event information:

**Buick Performance Group
PO Box 5130
Milford, CT 06460**

You can also email your information directly to the editor:

jeff@the-comp-doc.com

PRECISION
TURBO &
ENGINE

Call Us: **219.996.7832**

PRECISION
TURBO &
ENGINE

The advertisement features a large central image of a turbocharger with the text 'TURBO 70' embossed on its housing. Surrounding this are four smaller inset images: top-left shows a coil spring and a valve assembly; top-right shows a close-up of a turbocharger's internal turbine housing; bottom-left shows a red precision balancer tool and other engine parts; bottom-right shows a white cast metal turbocharger component. The Precision Turbo & Engine logo is prominently displayed in the top-left and bottom-right corners.



Is needing top quality employees in a hurry
causing your heart to race?



Have no Fear Virginia Staffing Group is here.

With just one phone call we will have you
back on track.



Call 434-634-9394



Investing In The Future Of Buick Performance Since 1983

Wildcat Shorty Headers

New for the first time ever, a 400-430-455 shorty header is available for '67-'70 Wildcat, Electra and LeSabre's. Features 1-7/8" primaries and 3" collectors. No modification is necessary as required with full length headers.



Save \$65
Regularly Priced \$515

Part Nos.

TA 2012CSHW 400-430-455 '67-'69 Wildcat/Electra/LeSabre \$450.00
TA 2012CSHWC 400-430-455 '70 Wildcat/Electra/LeSabre \$450.00

Stock Replacement Balancer



Brand new, not a re-built balancer, made in the USA and meets or exceeds original Buick specifications. Fits '64-'81 300-340-350. Don't trust a used or rebuilt balancer on your engine, TA balancers are machined out of Billet Steel and are heat bonded together compared to a factory Cast Iron unit. Don't forget to replace your cam bolt and washer with our HD Bolt and Washer (TA 1108H & TA 1108WA).

TA 2025 - Save \$15

Standard Replacement Valves



400-430-455 Standard Size Valve Set, 3/8" Stem - 2.000" Intake, 1.625" Exhaust. Key features such as a swirl polished backside radius, undercut and chromed stems, laser impregnated hardened stalite tips result in a higher flow and lighter combination.

Save \$40

On Complete Set (TA 1430B)

Small Block/V6 Timing Set



These sets use a stock type timing chain (which is quieter than a double roller chain) and allows you to retain your stock chain tensioner. It also has 9 keyways to allow the cam to be precisely degreed compared to a stock type timing set. Lastly the gears are machined out of billet steel for increased strength compared to cast iron. These will be priced \$30 less and are a great alternative to the Steel Billet Double Roller Timing Sets.

TA V1522A/B - Save \$15

V6 Buick V8



Nick Micale -
Buick Turbo V6

TA Performance
Inside!

TA Performance TE Heads!



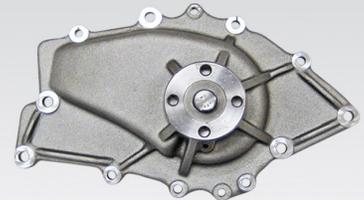
TA Performance is having a huge blow out sale on our aluminum Stage 1 Track Eliminator (TE) cylinder heads. When ordering heads, be sure to ask about our Roller Rocker Arm Assemblies and how they would make a great addition to your new heads.

Bare Castings \$1295
Save \$200

High Per Water Pumps

Improve your cars cooling by upgrading to one of TA's High Performance Water Pumps! Features a pump design that increases flow and prevents cavitation and loss of flow at higher RPM.

**Price:
\$195**



Repro. 400-430-455 Oil Pan

\$135
Save \$30



These brand new 400-430-455 reproduction oil pans are made from heavy gauge steel and pressed into shape just like the original pans. Special features of these pans include a beaded pan rail for additional strength. Dimensions are the same as stock pans in most areas.

www.TAPERFORMANCE.com

Offers Good Until September 31th 2013 To Current BPG Members

Subject to quantity on hand

480-922-6807

The Buick Performance Group
83 Vanderveer Ave
Holland, PA 18966

Now you can get a full-color version of The Build Sheet on-line! You can even print it on your own printer for a unique full-color edition! Just login to the BPG website and look in the **Member's Only** section.

<http://www.buickperformancegroup.com/forums/forum.php>

